

# Stainless Steel Swivel Hoist Rings

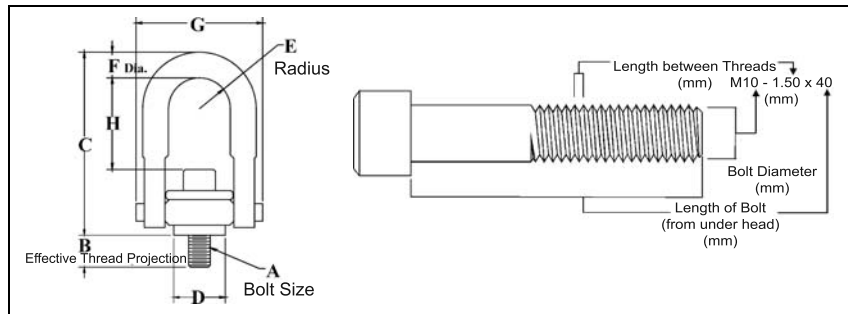
**Load Rated Fatigue Rated**

**SEE APPLICATION AND WARNING INFORMATION**  
 Para Español: [www.thecrosbygroup.com](http://www.thecrosbygroup.com) On Pages 182-184

## SS-125M



- All components are 316 stainless steel, except bolt retainers, which are made from 15-7 PH (UNS 15700) magnetic stainless steel.
- Available in capacities from 200 kg. to 15,750 kg.
- Rated at 100 percent at 90 degree angle.
- Each product has a Product Identification Code (PIC) for material traceability, along with the Working Load Limit and the name Crosby or "CG" stamped into it.
- Individually proof tested to 2 times the Working Load Limit with certification.
- Fatigue Rated to 20,000 cycles at 1-1/2 times the Working Load Limit.
- Washer is color coded for easy identification (Silver - Metric thread).
- Bolt specification is 316 Stainless Steel socket head cap screw to ASTM F 837M (316). All threads listed are Metric (ASME/ANSI B18.3.1M).
- **BOLT SIZE IDENTIFICATION:** The size of the bolt will be stated as in the drawing below. Illustration shows meaning of each dimension given.
- **NOTE:** For Special Applications, see page 396.
- Frame 2 and larger are **RFID EQUIPPED**.



## SS-125M Metric Threads

Frame Size No.	SS-125M Stock No.	Working Load Limit (kg)*	Torque in Nm	Dimensions (mm)								Weight Each (kg)
				Bolt Size A ‡	Effective Thread Projection Length B	C	D	Radius E	Diameter F	G	H	
1	1065203	200	4	M8 x 1.25	13	68	18	11	8.5	47	32	.17
1	1065207	250	8	M10 x 1.50	18	68	18	11	8.5	47	30	.17
2	1065211	525	18	M12 x 1.75	19	121	37	22	17.5	89	60	1.1
2	1065215	950	40	M16 x 2.00	29	121	37	22	17.5	89	56	1.1
2	1065219	1075	68	M20 x 2.50	34	121	37	22	17.5	89	52	1.2
3	1065223	1500	68	M20 x 2.50	32	166	56	36	25	131	78	3.0
3	1065227	2100	108	M24 x 3.00	37	166	56	36	25	131	74	3.1
3	1065231	2100	108	M30 x 3.50	58	206	56	36	25	131	108	3.1
4	1065235	3500	318	M30 x 3.50	42	222	81	45	31	165	106	6.3
4	1065239	3500	318	M30 x 3.50	62	222	81	45	31	165	106	6.4
5	1065243	5500	542	M36 x 4.00	64	317	124	57	43	217	166	15.5
5	1065247	6250	542	M42 x 4.50	82	317	124	57	43	217	160	16.0
5	1065251	6750	542	M48 x 5.00	82	317	124	57	43	217	154	16.8
6	1065255	11150	1423	M64 x 6.00	101	428	165	76	56	296	204	39.0
7	1065259	15750	2915	M72 x 6.00	132	495	206	95	69	359	220	74.0
8	1065263	22300	3459	M90 x 6.00	177	561	216	102	83	404	235	118

\* Ultimate Load is 5 times the Working Load Limit.  
 ‡ Bolt specification is 316 Stainless Steel socket head cap screw to ASTM F 837M (316).